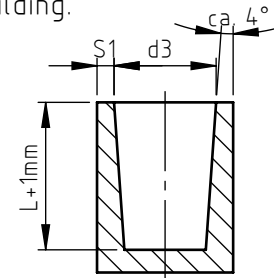
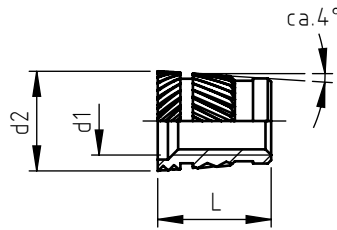


Applications:
on thermoplastic materials
on thermosetting materials

Assembly:
ultrasonic, heat, co-moulding.
co-moulding.

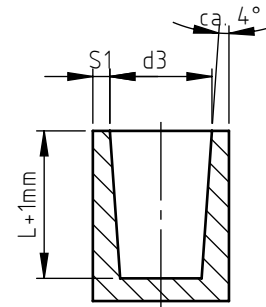
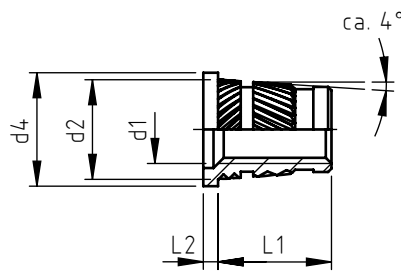
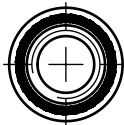
853 1/854 1



code	metric thread d1	external diameter d2	total length L	hole diameter d3	minimum wall thickness S1
853 1030.80	M 3	4,6	5,5	4,4 ÷ 4,5	1,8
853 1035.80	M 3,5	5,4	6,0	5,2 ÷ 5,3	1,8
853 1040.80	M 4	6,0	7,5	5,8 ÷ 5,9	2,0
853 1050.80	M 5	7,2	9,0	6,9 ÷ 7,0	2,0
853 1060.80	M 6	8,8	10,0	8,5 ÷ 8,6	2,5
853 1080.80	M 8	11,2	12,0	10,9 ÷ 11,0	3,0

code	total length L
854 1030.80	5,0
854 1035.80	5,5
854 1040.80	6,0
854 1050.80	7,5
854 1060.80	9,0
854 1080.80	10,0

855 1



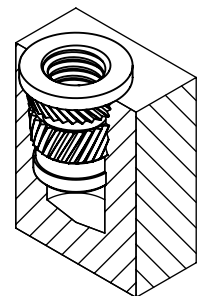
code	metric thread d1	external diameter d2	head diameter d4	head thickness L2	anchorage dimension L1	hole diameter d3	minimum wall thickness S1
855 1030.80	M 3	4,6	6,4	0,6	5,5	4,4 ÷ 4,5	1,8
855 1035.80	M 3,5	5,4	7,2	0,8	6,0	5,2 ÷ 5,3	1,8
855 1040.80	M 4	6,0	8,0	0,8	7,5	5,8 ÷ 5,9	2,0
855 1050.80	M 5	7,2	9,0	1,0	9,0	6,9 ÷ 7,0	2,5
855 1060.80	M 6	8,8	10,0	1,3	10,0	8,5 ÷ 8,6	2,5
855 1080.80	M 8	11,2	12,5	1,3	12,0	10,9 ÷ 11,0	3,0

Non binding dimensions, expressed in mm.

For a correct usage of the product it is advisable to carry out some preliminary assembling tests to determine the correct hole diameter.

Standard
 On demand
 Not manufactured

Material: brass
 Finishing: natural
 Tolerances: ISO 2768 - m
 d1 thread: ISO 6H
 Example: threaded insert-brass S-Lok bush with head, M5 thread:
855 1050.80



Headquarter and Export department:
 Via Montalcone 144 - 10136 - Torino - IT - Tel. +39.011.700301 - Fax +39.011.702947
 Milan branch:
 Via E. Cialdini 37 - 20126 - Milano - IT - Tel. +39.02.646.8476 - Fax +39.02.662.00275
 Production and purchase departments:
 Via E. Pavanello 1 - 30030 - Maerne di Martellago (Venezia) - IT - Tel. +39.041.503.0100
 Fax +39.041.503.0110